

General Purpose Cyanoacrylate Adhesives

INCURE General Purpose Cyanoacrylate Adhesives offer the most diverse line of instant adhesives/cyanoacrylate glue available, providing you with fast assembly solutions for a variety of materials, including rubbers, plastics and metals.



Features

- *Single Component – Easy to Use*
- *Wide Range Viscosity*
- *Extremely Fast Curing*
- *Bonds to Wide Range of Plastics, Rubbers and Metals*

Overview of Product Spectrum

Product	101	104	105	115	117
Chemical Type	Ethyl	Ethyl	Ethyl	Ethyl	Ethyl
Color	Clear	Clear	Clear	Clear	Clear
Appearance	Liquid	Liquid	Gel	Liquid	Liquid
Viscosity, @ 25°C, cP	2	100	10,000	1,500 - 2,000	150 - 250
Specific Gravity			1.06		
Fixture Time, sec.			10 - 15		
Cure Time, hours			24		
Shelf Life, months			12		
Storage, °C			8 - 21		
Packaging			20g Bottle, 500ml Bottle		
CURED PROPERTIES			Shear Strength, PSI		
ABS	2,375	2,375	2,660	2,375	2,660
AL	2,290	2,290	1,920	2,290	2,630
PC	3,400	3,320	3,605	3,320	3,605
PVC	3,400	3,400	3,875	3,400	3,875
Rubber¹	2,200	2,200	2,200	2,200	2,200
Steel	2,920	2,920	2,730	2,920	2,730
Temperature Resistance, °F			-67/203		

¹ Rubber figures given are typical. Your results may vary by specific rubber type